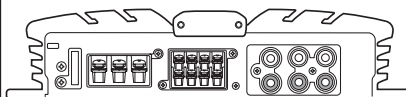


Service Manual



ORDER NO.
CRT2168

BRIDGEABLE FOUR-CHANNEL POWER AMPLIFIER

GM-X424 X1R/UC, ES, EW

GM-X324 X1R/UC

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1. SAFETY INFORMATION

This service manual is intended for qualified service technicians; it is not meant for the casual do-it-yourselfer. Qualified technicians have the necessary test equipment and tools, and have been trained to properly and safely repair complex products such as those covered by this manual. Improperly performed repairs can adversely affect the safety and reliability of the product and may void the warranty. If you are not qualified to perform the repair of this product properly and safely, you should not risk trying to do so and refer the repair to a qualified service technician.

UC model

CAUTION

This service manual is intended for qualified service technicians; it is not meant for the casual do-it-yourselfer. Qualified technicians have the necessary test equipment and tools, and have been trained to properly and safely repair complex products such as those covered by this manual. Improperly performed repairs can adversely affect the safety and reliability of the product and may void the warranty. If you are not qualified to perform the repair of this product properly and safely; you should not risk trying to do so and refer the repair to a qualified service technician.

WARNING

Lead in solder used in this product is listed by the California Health and Welfare agency as a known reproductive toxicant which may cause birth defects or other reproductive harm (California Health & Safety Code, Section 25249.5). When servicing or handling circuit boards and other components which contain lead in solder, avoid unprotected skin contact with the solder. Also, when soldering do not inhale any smoke or fumes produced.

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2. EXPLODED VIEWS AND PARTS LIST

2.1 PACKING

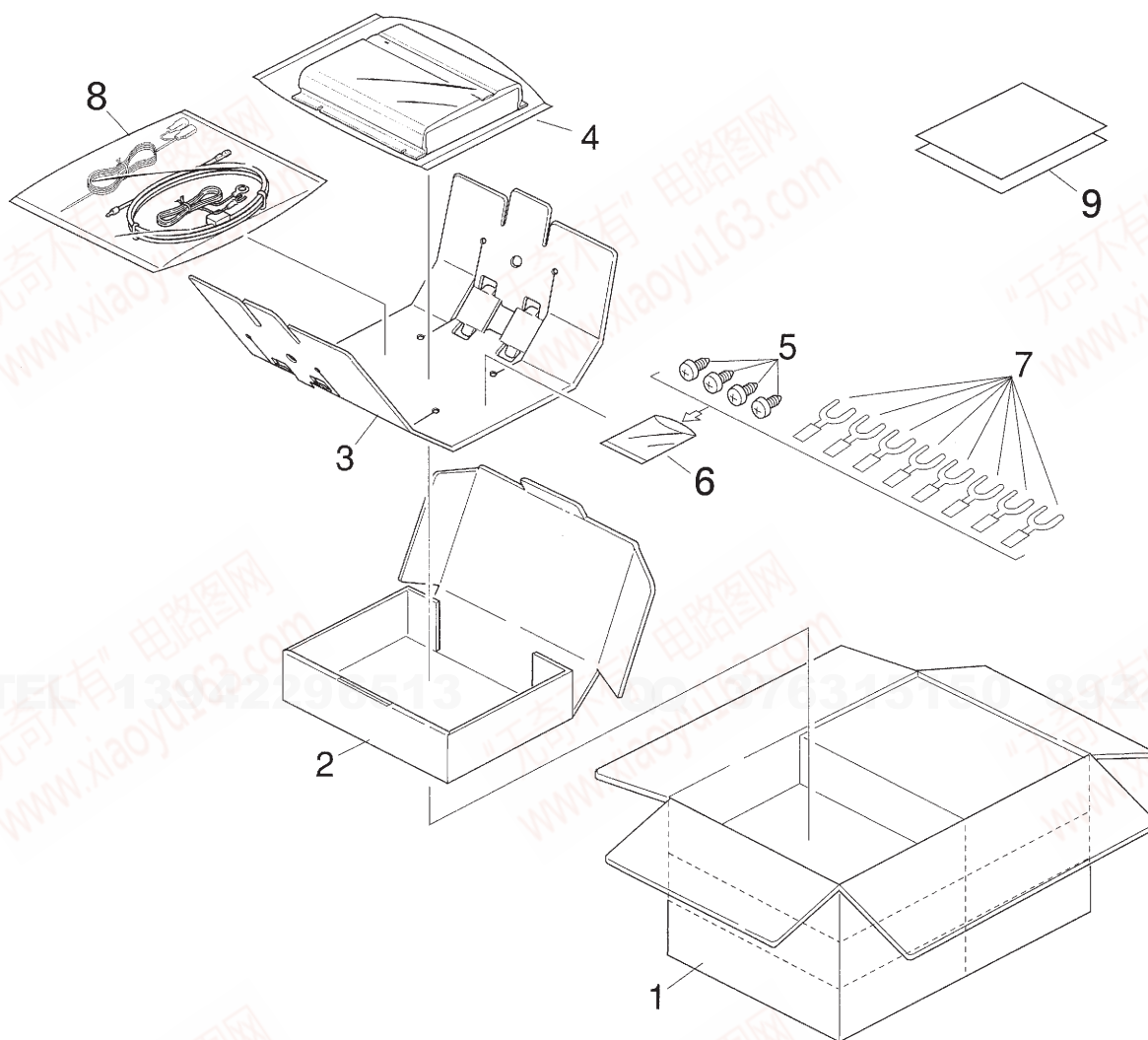


Fig. 1

NOTE:

● Parts marked by "*" are generally unavailable because they are not in our Master Spare Parts List.

● Screws adjacent to ∇ mark on the product are used for disassembly.

(1) PACKING SECTION PARTS LIST

Mark No.	Description	Part No.	Mark No.	Description	Part No.
1	Contain Box	See Contrast table (2)	6	Polyethylene Bag	HEG0011
2	Carton	See Contrast table (2)	7	Terminal(x8)	See Contrast table (2)
3	Protector	HHP0020	8	Cord Assy	See Contrast table (2)
4	Polyethylene Bag	HEG0009	9-1	Owner's Manual	See Contrast table (2)
5	Screw(x4)	BYC40P180FZK	9-2	Owner's Manual	See Contrast table (2)
*			9-3	Warranty Card	See Contrast table (2)
*			9-4	Caution Card	See Contrast table (2)
*			9-5	Card	See Contrast table (2)

(2) CONTRAST TABLE

GM-X424/X1R/UC, GM-X424/X1R/ES, GM-X424/X1R/EW and GM-X324/X1R/UC are constructed the same except for the following:

Mark	No.	Symbol and Description	Part No.			
			GM-X424			GM-X324
			X1R/UC	X1R/ES	X1R/EW	X1R/UC
	1	Contain Box	HHL0142	HHL0143	HHL0144	HHL0141
	2	Carton	HHG0142	HHG0143	HHG0144	HHG0141
	7	Terminal(x8)	HKC0001	HKC0003	HKC0003	HKC0003
	8	Cord Assy	Not used	HDE4419	HDE4419	Not used
	9-1	Owner's Manual	HRD0052	HRD0050	HRD0055	HRD0054
	9-2	Owner's Manual	Not used	HRD0053	Not used	Not used
*	9-3	Warranty Card	HRY1070	Not used	HRY1087	Not used
*	9-4	Caution Card	HRP0006	Not used	Not used	Not used
*	9-5	Card	Not used	Not used	Not used	ARY1048

● Owner's Manual

Model	Part No.	Language
GM-X424/X1R/UC	HRD0052	English, French
GM-X424/X1R/ES	HRD0050	English, Spanish
	HRD0053	Arabic, Portuguese(B)
GM-X424/X1R/EW	HRD0055	English, French, German, Dutch, Spanish, Italian
GM-X324/X1R/UC	HRD0054	English, French

GM-X424, GM-X324

2.2 EXTERIOR

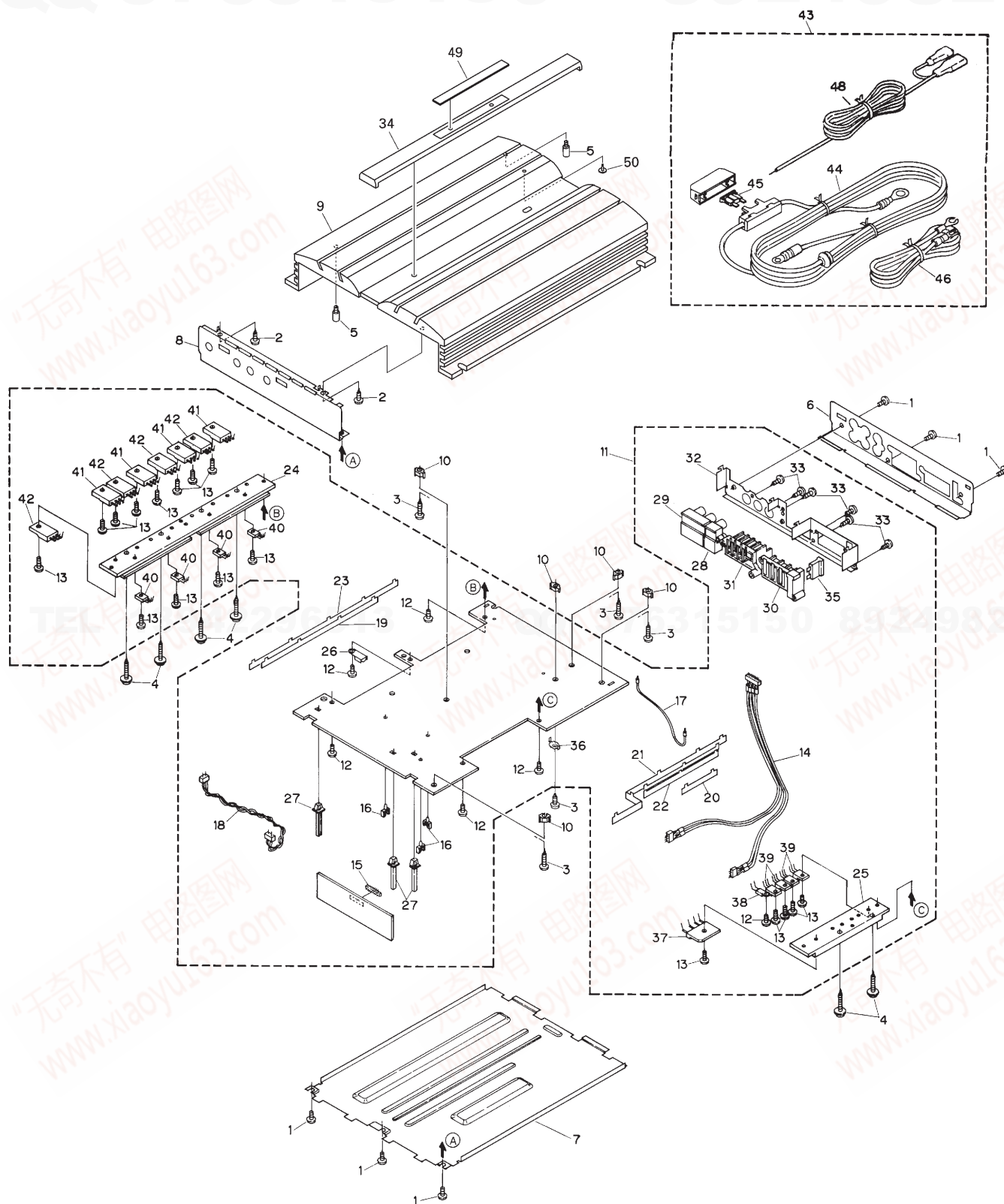


Fig. 2

(1) EXTERIOR SECTION PARTS LIST

Mark No.	Description	Part No.	Mark No.	Description	Part No.
1	Screw	BSZ30P050FZK	26	Clamper	HNV0003
2	Screw(M3x6)	CBA1320	27	Holder	HNV0005
3	Screw(M3x12)	CBA1323	28	Pin Jack(CN852)	See Contrast table (2)
4	Screw	CBA1382	29	Pin Jack(CN851)	See Contrast table (2)
5	Screw	HBA0006	30	Terminal(CN601)	See Contrast table (2)
6	Panel	See Contrast table (2)	31	Terminal(CN303)	See Contrast table (2)
7	Case	HNB0015	32	Holder	HNC0006
8	Panel	See Contrast table (2)	33	Screw	PPZ30P060FZK
9	Heat Sink	See Contrast table (2)	34	Plate Unit	See Contrast table (2)
10	Spacer	HNV3975	35	Fuse(FU999)(25A)	HEK0025
11	Amp Unit	See Contrast table (2)	36	Holder	CNC5399
12	Screw	BMS30P060FZK	37	Diode(D609)	RBV-602L
13	Screw	BMS30P080FMC	38	Thermistor(TH603)	CCX1013
14	Connector(CN854)	HDE5212	39	FET(Q610-613)	IRFIZ44N
15	Plug(CN863)	CKS1618	40	Transistor(Q313-316)	2SD2343
16	Clamper	HNV0006	41	Transistor(Q329-332)	2SB1587
17	Cord(CN901)	HDC1030	42	Transistor(Q325-328)	2SD2438
18	Cord(CN602)	HDE4610	43	Cord Assy	See Contrast table (2)
19	Bass Bar	HNC0014	44	Special Red Battery Wire	See Contrast table (2)
20	Holder	HNC5538	45	Fuse(30A)	See Contrast table (2)
21	Holder	HNC5540	46	Ground Wire(Black)	See Contrast table (2)
22	Holder	HNC5541	47	
23	Holder	HNC5841	48	System Remote Control	See Contrast table (2)
24	Heat Sink(Sub Heat Sink)	HNR0050	49	Badge Unit	See Contrast table (2)
25	Heat Sink(Sub Heat Sink)	HNR0052	50	Light Pipe Unit	HXA0182

(2) CONTRAST TABLE

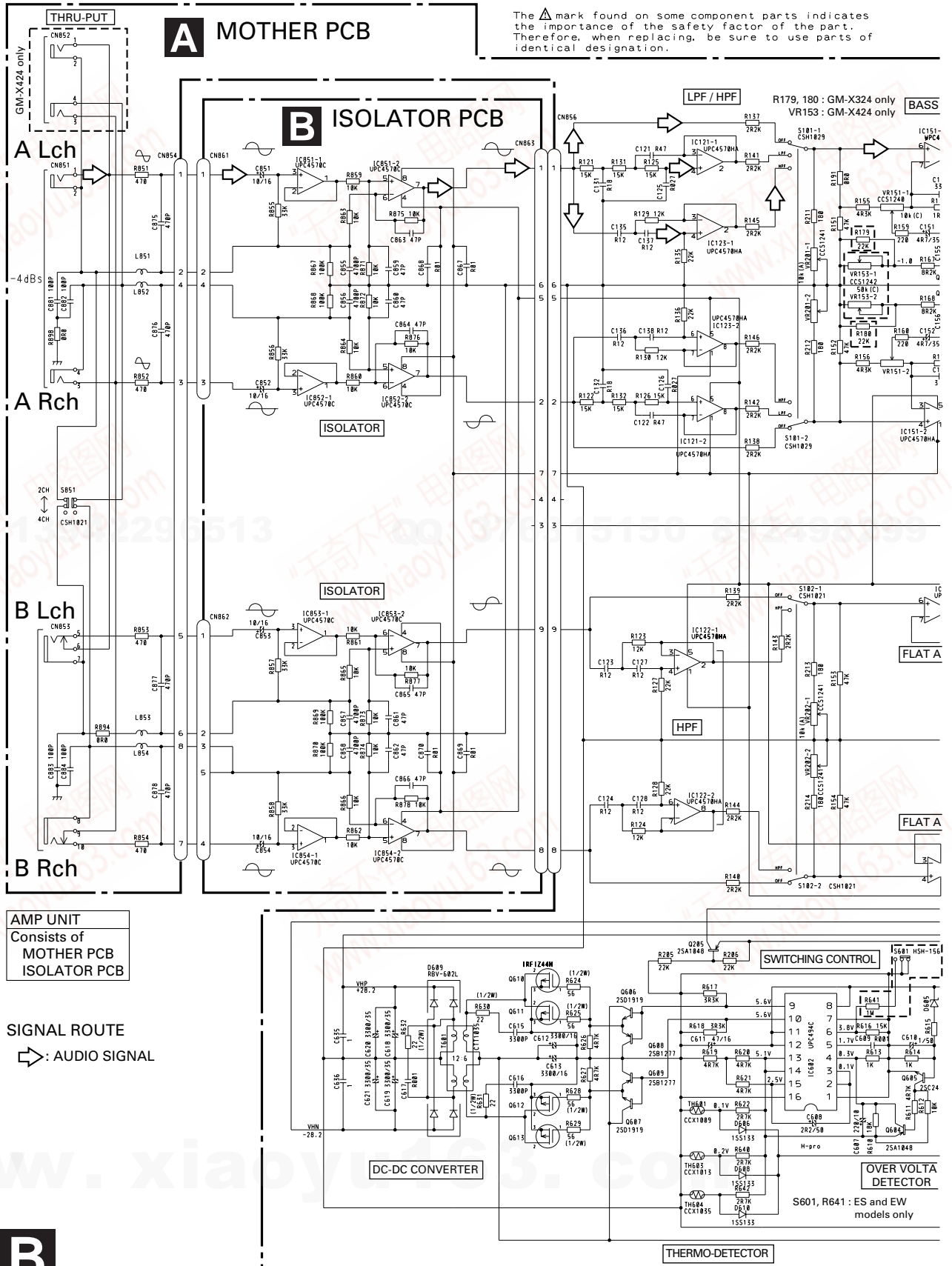
GM-X424/X1R/UC, GM-X424/X1R/ES, GM-X424/X1R/EW and GM-X324/X1R/UC are constructed the same except for the following:

Mark No.	Symbol and Description	Part No.			
		GM-X424			GM-X324
		X1R/UC	X1R/ES	X1R/EW	X1R/UC
6	Panel	HNB0053	HNB0071	HNB0071	HNB0054
8	Panel	HNB0048	HNB0070	HNB0070	HNB0049
9	Heat Sink	HNR0091	HNR0098	HNR0098	HNR0095
11	Amp Unit	HWH0054	HWH0052	HWH0051	HWH0053
28	Pin Jack(CN852)	HKB0002	HKB0001	HKB0001	Not used
29	Pin Jack(CN851)	HKB0004	HKB0003	HKB0003	HKB0003
30	Terminal(CN601)	HKE0002	HKE0001	HKE0001	HKE0001
31	Terminal(CN303)	HKE0006	HKE0005	HKE0005	HKE0005
34	Plate Unit	HXA0165	HXA0162	HXA0162	HXA0162
43	Cord Assy	Not used	HDE4419	HDE4419	Not used
44	Special Red Battery Wire	Not used	HDE4423	HDE4423	Not used
45	Fuse(30A)	Not used	HEK0030	HEK0030	Not used
46	Ground Wire(Black)	Not used	HDE4455	HDE4455	Not used
48	System Remote Control	Not used	HDE0007	HDE0007	Not used
49	Badge Unit	HXA0168	HXA0164	HXA0164	HXA0164

3. SCHEMATIC DIAGRAM

Note: When ordering service parts, be sure to refer to "EXPLODED VIEWS AND PARTS LIST" or "ELECTRICAL PARTS LIST".

The Δ mark found on some component parts indicates the importance of the safety factor of the part. Therefore, when replacing, be sure to use parts of identical designation.



A B

QQ 376315150 892498299

NOTE:

- Symbol indicates a resistor. No differentiation is made between chip resistors and discrete resistors.
- ⊢ Symbol indicates a capacitor. No differentiation is made between chip capacitors and discrete capacitors.

Decimal points for resistor and capacitor fixed values are expressed as:
 2.2→2R2
 0.022→R022

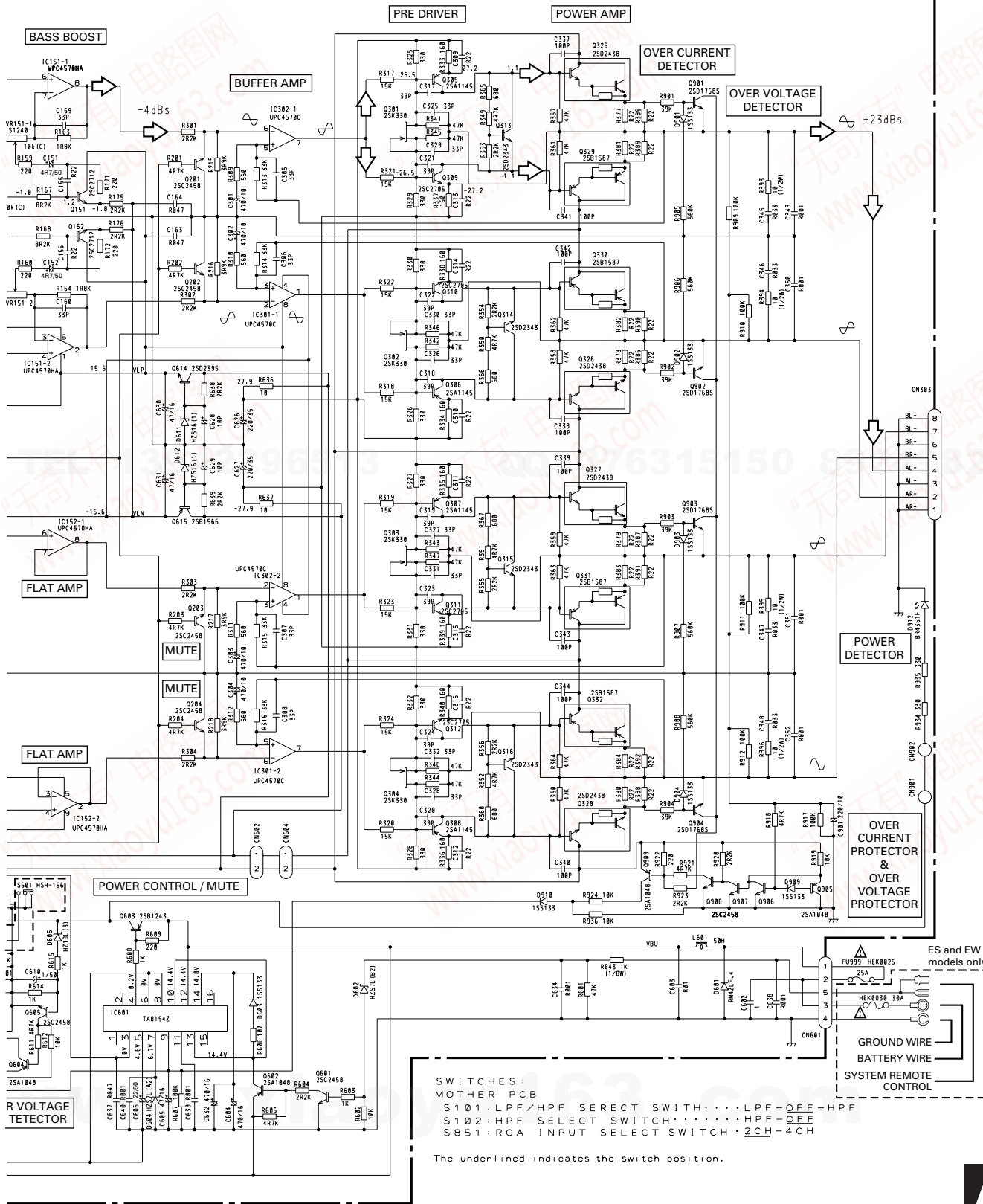
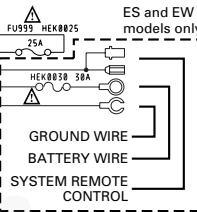


Fig. 3

SWITCHES:
 MOTHER PCB
 S101: LPF/HPF SELECT SWITCH ···· LPF OFF-HPF
 S102: HPF SELECT SWITCH ···· HPF OFF
 S051: RCA INPUT SELECT SWITCH · 2CH-4CH

The underlined indicates the switch position.

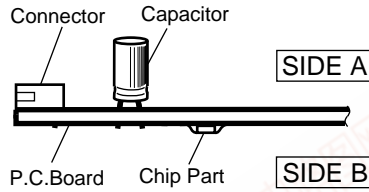


4. PCB CONNECTION DIAGRAM

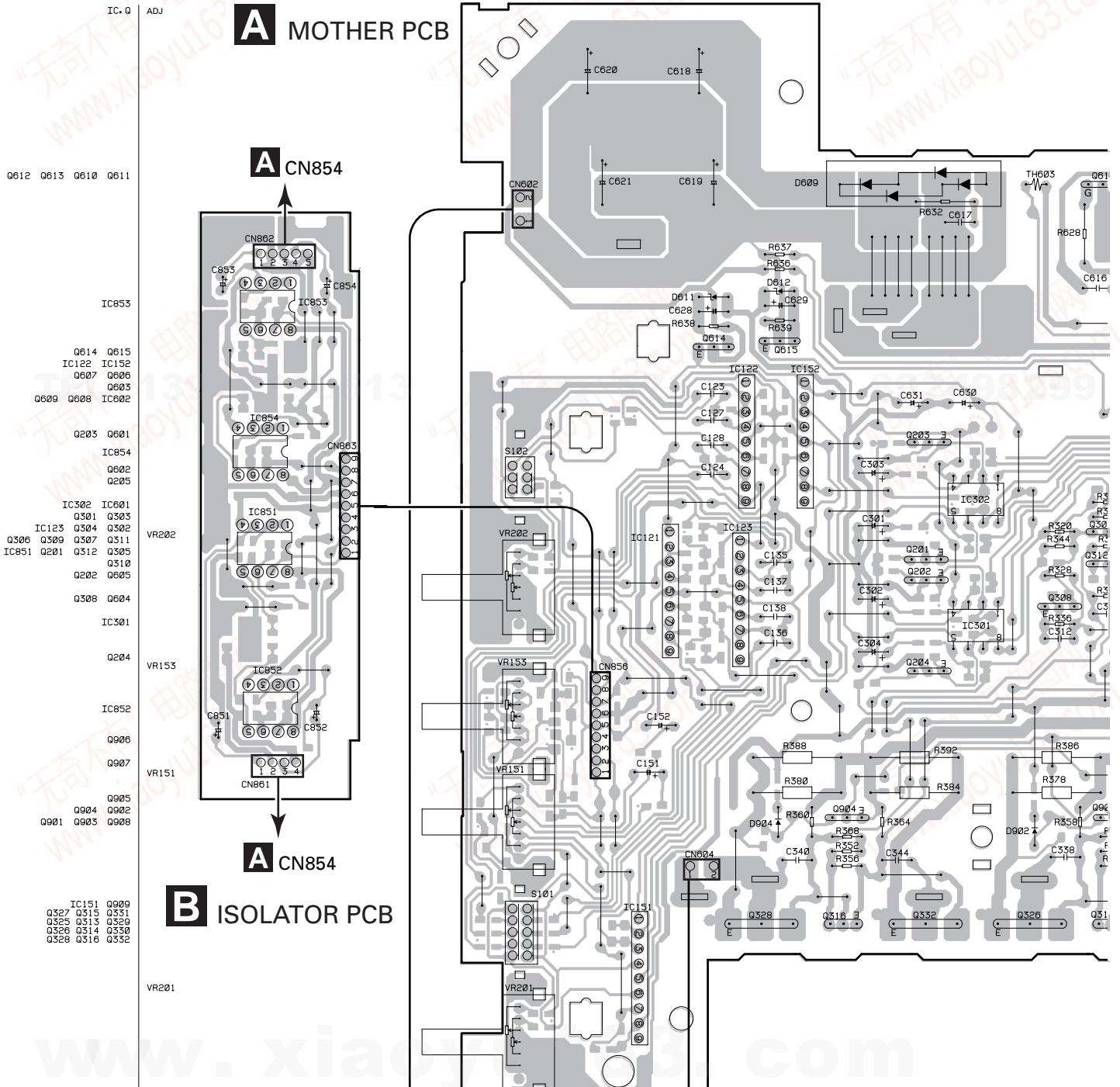
NOTE FOR PCB DIAGRAMS

1. The parts mounted on this PCB include all necessary parts for several destination.
2. Viewpoint of PCB diagrams

For further information for respective destinations, be sure to check with the schematic diagram.



A MOTHER PCB



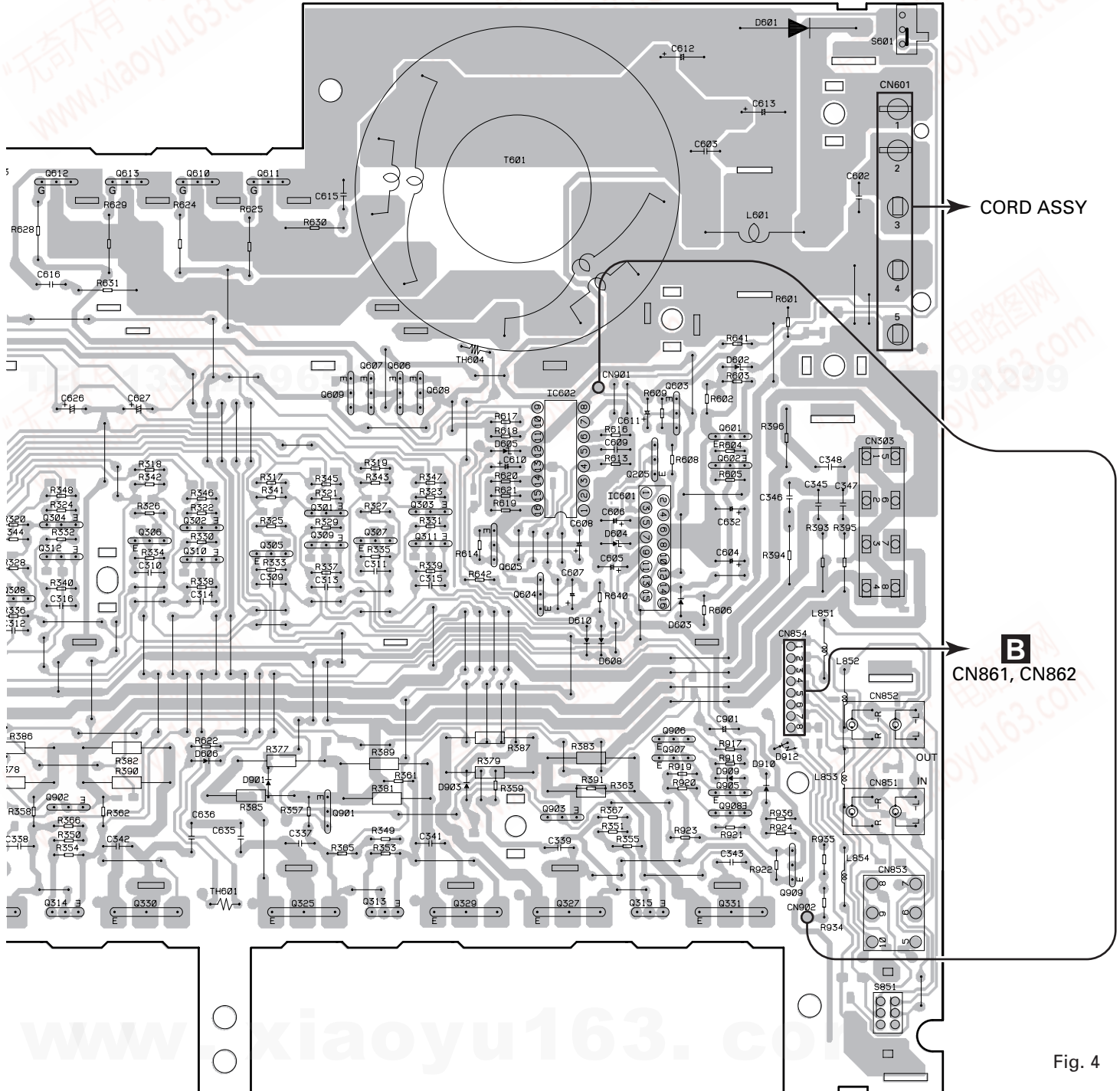
B ISOLATOR PCB

A B

QQ 376315150 892498299

A

SIDE A



B

C

D

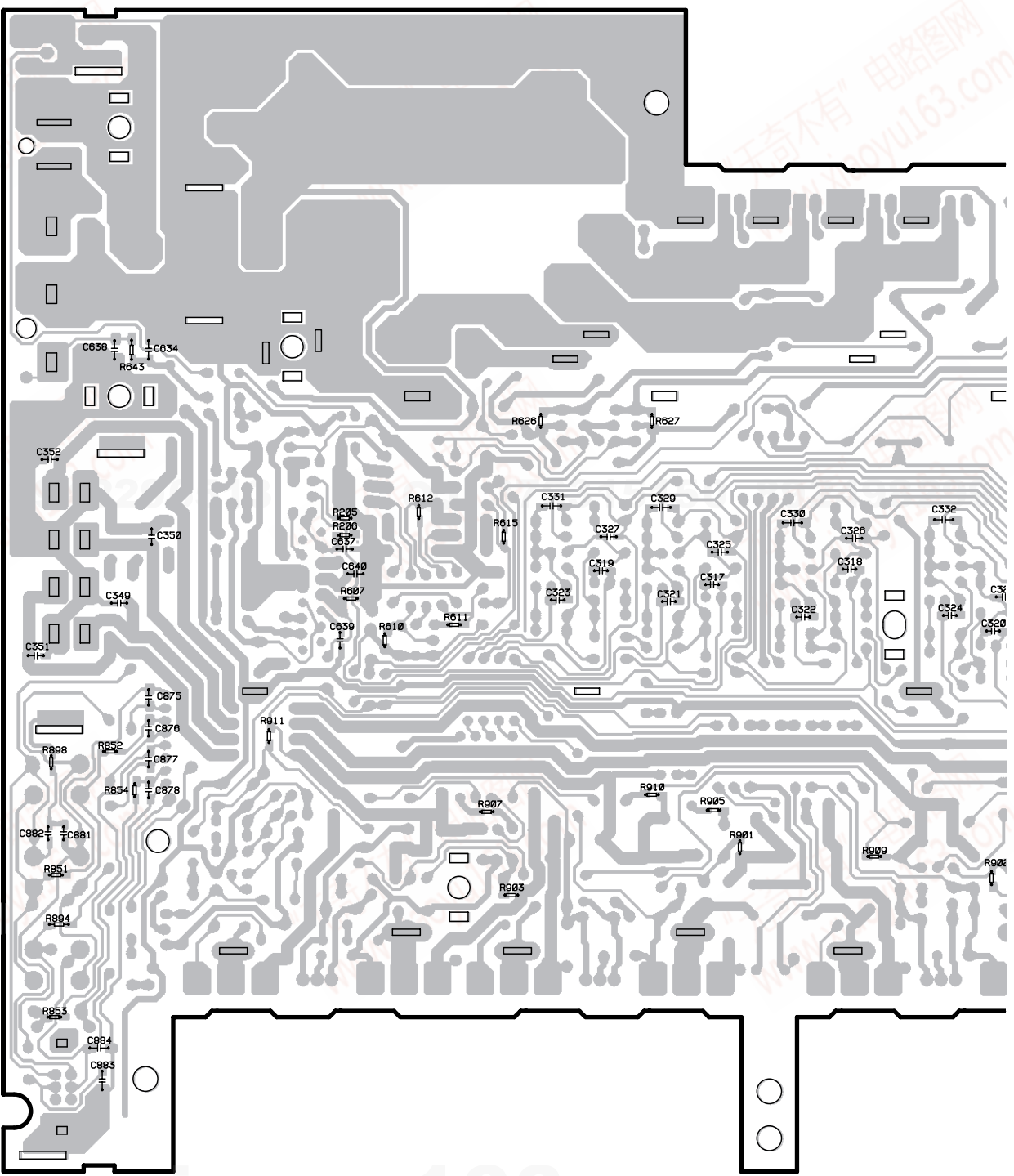
Fig. 4

A

QQ 376315150 892498299

A

A MOTHER PCB



TEL 13942296513 QQ 376315150 892498299

B

C

D

www.xiaoyu163.com

GM-X424, GM-X324

5. ELECTRICAL PARTS LIST

NOTE:

- Parts whose parts numbers are omitted are subject to being not supplied.
- The part numbers shown below indicate chip components.

Chip Resistor

RS1/OSOOOJ,RS1/OOSOOOJ

Chip Capacitor (except for CQS.....)

CKS....., CCS....., CSZS.....

====Circuit Symbol and No.====Part Name	Part No.	====Circuit Symbol and No.====Part Name	Part No.
GM-X424/X1R/UC		Q 329 Transistor	2SB1587
		Q 330 Transistor	2SB1587
		Q 331 Transistor	2SB1587
		Q 332 Transistor	2SB1587
		Q 601 Transistor	2SC2458
		Q 602 Transistor	2SA1048
		Q 603 Transistor	2SB1243
		Q 604 Transistor	2SA1048
		Q 605 Transistor	2SC2458
		Q 606 Transistor	2SD1919
		Q 607 Transistor	2SD1919
		Q 608 Transistor	2SB1277
		Q 609 Transistor	2SB1277
		Q 610 FET	IRFIZ44N
		Q 611 FET	IRFIZ44N
		Q 612 FET	IRFIZ44N
		Q 613 FET	IRFIZ44N
		Q 614 Transistor	2SD2395
		Q 615 Transistor	2SB1566
		Q 901 Transistor	2SD1768S
		Q 902 Transistor	2SD1768S
		Q 903 Transistor	2SD1768S
		Q 904 Transistor	2SD1768S
		Q 905 Transistor	2SA1048
		Q 906 Transistor	2SC2458
		Q 907 Transistor	2SC2458
		Q 908 Transistor	2SC2458
		Q 909 Transistor	2SA1048
		D 601 Diode	RM4Z
		D 602 Diode	HZS7L(B2)
		D 603 Diode	1SS133
		D 604 Diode	HZS7L(A2)
		D 605 Diode	HZS18L(3)
		D 606 Diode	1SS133
		D 608 Diode	1SS133
		D 609 Diode	RBV-602L
		D 610 Diode	1SS133
		D 611 Diode	HZS16L(1)
		D 612 Diode	HZS16L(1)
		D 901 Diode	1SS133
		D 902 Diode	1SS133
		D 903 Diode	1SS133
		D 904 Diode	1SS133
		D 909 Diode	1SS133
		D 910 Diode	1SS133
		D 912 LED	BR4361F
		L 601 Choke Coil 50H	CTH1142
		L 851 Ferri-Inductor	CTF1007
		L 852 Ferri-Inductor	CTF1007
		L 853 Ferri-Inductor	CTF1007
		L 854 Ferri-Inductor	CTF1007
		T 601 Transformer	HTT1035
		TH 601 Thermistor	CCX1009
		TH 603 Thermistor	CCX1013
		TH 604 Thermistor	CCX1035

AMP UNIT
Consists of
MOTHER PCB
ISOLATOR PCB

A B Unit Number : HWH0054
Unit Name : Amp Unit

MISCELLANEOUS

IC 121 IC	UPC4570HA
IC 122 IC	UPC4570HA
IC 123 IC	UPC4570HA
IC 151 IC	UPC4570HA
IC 152 IC	UPC4570HA
IC 301 IC	UPC4570C
IC 302 IC	UPC4570C
IC 601 IC	TA8194Z
IC 602 IC	UPC494C
IC 851 IC	UPC4570C
IC 852 IC	UPC4570C
IC 853 IC	UPC4570C
IC 854 IC	UPC4570C
Q 151 Transistor	2SC2712
Q 152 Transistor	2SC2712
Q 201 Transistor	2SC2458
Q 202 Transistor	2SC2458
Q 203 Transistor	2SC2458
Q 204 Transistor	2SC2458
Q 205 Transistor	2SA1048
Q 301 Transistor	2SK330
Q 302 Transistor	2SK330
Q 303 Transistor	2SK330
Q 304 Transistor	2SK330
Q 305 Transistor	2SA1145
Q 306 Transistor	2SA1145
Q 307 Transistor	2SA1145
Q 308 Transistor	2SA1145
Q 309 Transistor	2SC2705
Q 310 Transistor	2SC2705
Q 311 Transistor	2SC2705
Q 312 Transistor	2SC2705
Q 313 Transistor	2SD2343
Q 314 Transistor	2SD2343
Q 315 Transistor	2SD2343
Q 316 Transistor	2SD2343
Q 325 Transistor	2SD2438
Q 326 Transistor	2SD2438
Q 327 Transistor	2SD2438
Q 328 Transistor	2SD2438

====Circuit Symbol and No.====Part Name			Part No.	====Circuit Symbol and No.====Part Name			Part No.
S	101	Switch	CSH1029	R	301	RS1/10S222J	
S	102	Switch	CSH1021	R	302	RS1/10S222J	
S	851	Switch	CSH1021	R	303	RS1/10S222J	
VR	151	Volume 10kΩ(C)	CCS1240	R	304	RS1/10S222J	
VR	153	Volume 50kΩ(C)	CCS1242	R	309	RS1/10S561J	
VR	201	Volume 10kΩ(A)	CCS1241	R	310	RS1/10S561J	
VR	202	Volume 10kΩ(A)	CCS1241	R	311	RS1/10S561J	
FU	999	Fuse	HEK0025	R	312	RS1/10S561J	
				R	313	RS1/10S333J	
				R	314	RS1/10S333J	
RESISTORS							
R	121		RS1/10S153J	R	315	RS1/10S333J	
R	122		RS1/10S153J	R	316	RS1/10S333J	
R	123		RS1/10S123J	R	317	RD1/4PU153J	
R	124		RS1/10S123J	R	318	RD1/4PU153J	
R	125		RS1/10S153J	R	319	RD1/4PU153J	
R	126		RS1/10S153J	R	320	RD1/4PU153J	
R	127		RS1/10S223J	R	321	RD1/4PU153J	
R	128		RS1/10S223J	R	322	RD1/4PU153J	
R	129		RS1/10S123J	R	323	RD1/4PU153J	
R	130		RS1/10S123J	R	324	RD1/4PU153J	
R	131		RS1/10S153J	R	325	RD1/4PU331J	
R	132		RS1/10S153J	R	326	RD1/4PU331J	
R	135		RS1/10S223J	R	327	RD1/4PU331J	
R	136		RS1/10S223J	R	328	RD1/4PU331J	
R	137		RS1/10S222J	R	329	RD1/4PU331J	
R	138		RS1/10S222J	R	330	RD1/4PU331J	
R	139		RS1/10S222J	R	331	RD1/4PU331J	
R	140		RS1/10S222J	R	332	RD1/4PU331J	
R	141		RS1/10S222J	R	333	RD1/4PU161J	
R	142		RS1/10S222J	R	334	RD1/4PU161J	
R	143		RS1/10S222J	R	335	RD1/4PU161J	
R	144		RS1/10S222J	R	336	RD1/4PU161J	
R	145		RS1/10S222J	R	337	RD1/4PU161J	
R	146		RS1/10S222J	R	338	RD1/4PU161J	
R	151		RS1/10S473J	R	339	RD1/4PU161J	
R	152		RS1/10S473J	R	340	RD1/4PU161J	
R	153		RS1/10S473J	R	341	RD1/4PU473J	
R	154		RS1/10S473J	R	342	RD1/4PU473J	
R	155		RS1/10S432J	R	343	RD1/4PU473J	
R	156		RS1/10S432J	R	344	RD1/4PU473J	
R	159		RS1/10S221J	R	345	RD1/4PU473J	
R	160		RS1/10S221J	R	346	RD1/4PU473J	
R	163		RS1/10S182J	R	347	RD1/4PU473J	
R	164		RS1/10S182J	R	348	RD1/4PU473J	
R	167		RS1/10S822J	R	349	RD1/4PU472J	
R	168		RS1/10S822J	R	350	RD1/4PU472J	
R	171		RS1/10S221J	R	351	RD1/4PU472J	
R	172		RS1/10S221J	R	352	RD1/4PU472J	
R	175		RS1/10S222J	R	353	RD1/4PU222J	
R	176		RS1/10S222J	R	354	RD1/4PU222J	
R	191		RS1/8S0R0J	R	355	RD1/4PU222J	
R	201		RS1/10S472J	R	356	RD1/4PU222J	
R	202		RS1/10S472J	R	357	RD1/4PU473J	
R	203		RS1/10S472J	R	358	RD1/4PU473J	
R	204		RS1/10S472J	R	359	RD1/4PU473J	
R	205		RS1/10S223J	R	360	RD1/4PU473J	
R	206		RS1/10S223J	R	361	RD1/4PU473J	
R	211		RS1/10S181J	R	362	RD1/4PU473J	
R	212		RS1/10S181J	R	363	RD1/4PU473J	
R	213		RS1/10S181J	R	364	RD1/4PU473J	
R	214		RS1/10S181J	R	365	RD1/4PU681J	
R	215		RS1/10S392J	R	366	RD1/4PU681J	
R	216		RS1/10S392J	R	367	RD1/4PU681J	
R	217		RS1/10S392J	R	368	RD1/4PU681J	
R	218		RS1/10S392J	R	377	CCN1013	

0.22Ω

GM-X424, GM-X324

====Circuit Symbol and No.====Part Name		Part No.	====Circuit Symbol and No.====Part Name		Part No.	
R	378	0.22Ω	CCN1013	R	859	RN1/10SE1002D
R	379	0.22Ω	CCN1013	R	860	RN1/10SE1002D
R	380	0.22Ω	CCN1013	R	861	RN1/10SE1002D
R	381	0.22Ω	CCN1013	R	862	RN1/10SE1002D
R	382	0.22Ω	CCN1013	R	863	RN1/10SE1002D
R	383	0.22Ω	CCN1013	R	864	RN1/10SE1002D
R	384	0.22Ω	CCN1013	R	865	RN1/10SE1002D
R	385	0.22Ω	CCN1013	R	866	RN1/10SE1002D
R	386	0.22Ω	CCN1013	R	867	RS1/10S104J
R	387	0.22Ω	CCN1013	R	868	RS1/10S104J
R	388	0.22Ω	CCN1013	R	869	RS1/10S104J
R	389	0.22Ω	CCN1013	R	870	RS1/10S104J
R	390	0.22Ω	CCN1013	R	871	RN1/10SE1002D
R	391	0.22Ω	CCN1013	R	872	RN1/10SE1002D
R	392	0.22Ω	CCN1013	R	873	RN1/10SE1002D
R	393		RS1/2PMF100J	R	874	RN1/10SE1002D
R	394		RS1/2PMF100J	R	875	RN1/10SE1002D
R	395		RS1/2PMF100J	R	876	RN1/10SE1002D
R	396		RS1/2PMF100J	R	877	RN1/10SE1002D
R	601		RD1/4PU473J	R	878	RN1/10SE1002D
R	602		RD1/4PU103J	R	894	RS1/8S0R0J
R	603		RD1/4PU103J	R	898	RS1/10S0R0J
R	604		RD1/4PU222J	R	901	RS1/10S393J
R	605		RD1/4PU472J	R	902	RS1/10S393J
R	606		RD1/4PU101J	R	903	RS1/10S393J
R	607		RS1/10S104J	R	904	RS1/10S393J
R	608		RD1/4PU102J	R	905	RS1/10S564J
R	609		RD1/4PU221J	R	906	RS1/10S564J
R	610		RS1/10S183J	R	907	RS1/10S564J
R	611		RS1/10S472J	R	908	RS1/10S564J
R	612		RS1/10S103J	R	909	RS1/10S104J
R	613		RD1/4PU102J	R	910	RS1/10S104J
R	614		RD1/4PU102J	R	911	RS1/10S104J
R	615		RS1/10S102J	R	912	RS1/10S104J
R	616		RD1/4PU153J	R	917	RD1/4PU104J
R	617		RD1/4PU332J	R	918	RD1/4PU472J
R	618		RD1/4PU332J	R	919	RD1/4PU103J
R	619		RD1/4PU472J	R	920	RD1/4PU222J
R	620		RD1/4PU472J	R	921	RD1/4PU472J
R	621		RD1/4PU472J	R	922	RD1/4PU221J
R	622		RD1/4PU272J	R	923	RD1/4PU222J
R	624		RS1/2PMF560J	R	924	RD1/4PU103J
R	625		RS1/2PMF560J	R	934	RD1/4PU331J
R	626		RS1/10S472J	R	935	RD1/4PU331J
R	627		RS1/10S472J	R	936	RD1/4PU103J
R	628		RS1/2PMF560J			
R	629		RS1/2PMF560J	CAPACITORS		
R	630		RS1/2PMF220J	C	121	CKSYB474K16
R	631		RS1/2PMF220J	C	122	CKSYB474K16
R	632		RS1/2PMF220J	C	123	CFTNA124J50
R	636		RD1/4PU100J	C	124	CFTNA124J50
R	637		RD1/4PU100J	C	125	CKSYB273K25
R	638		RD1/4PU222J	C	126	CKSYB273K25
R	639		RD1/4PU222J	C	127	CFTNA124J50
R	640		RD1/4PU272J	C	128	CFTNA124J50
R	642		RD1/4PU272J	C	131	CKSYB184K16
R	643		RS1/8S102J	C	132	CKSYB184K16
R	851		RS1/10S471J	C	135	CFTNA124J50
R	852		RS1/10S471J	C	136	CFTNA124J50
R	853		RS1/10S471J	C	137	CFTNA124J50
R	854		RS1/10S471J	C	138	CFTNA124J50
R	855		RS1/10S333J	C	151	CEAS4R7M50
R	856		RS1/10S333J	C	152	CEAS4R7M50
R	857		RS1/10S333J	C	155	CKSYB224K16
R	858		RS1/10S333J	C	156	CKSYB224K16
				C	159	CCSQCH330J50
				C	160	CCSQCH330J50

====Circuit Symbol and No.====Part Name	Part No.	====Circuit Symbol and No.====Part Name	Part No.	
C 163	CKSQYB473K25	C 607	CEAS221M10	
C 164	CKSQYB473K25	C 608	CEAS2R2M50	
C 301	CEAS471M10	C 609	QOMA102J50	
C 302	CEAS471M10	C 610	CEAS1R0M50	
C 303	CEAS471M10	C 611	CEAS470M16	
C 304	CEAS471M10	C 612	3300μF/16V	CCH1130
C 305	CCSQCH330J50	C 613	3300μF/16V	CCH1130
C 306	CCSQCH330J50	C 615		QOMA332J50
C 307	CCSQCH330J50	C 616		QOMA332J50
C 308	CCSQCH330J50	C 617		QOMA102J50
C 309	CFTNA224J50	C 618	3300μF/35V	CCH1200
C 310	CFTNA224J50	C 619	3300μF/35V	CCH1200
C 311	CFTNA224J50	C 620	3300μF/35V	CCH1200
C 312	CFTNA224J50	C 621	3300μF/35V	CCH1200
C 313	CFTNA224J50	C 626		CEAS221M35
C 314	CFTNA224J50	C 627		CEAS221M35
C 315	CFTNA224J50	C 628		CEAS100M50
C 316	CFTNA224J50	C 629		CEAS100M50
C 317	CCSQCH390J50	C 630		CEAS470M16
C 318	CCSQCH390J50	C 631		CEAS470M16
C 319	CCSQCH390J50	C 632	470μF/16V	CCH1183
C 320	CCSQCH390J50	C 634		CKSYB102K50
C 321	CCSQCH390J50	C 635		CFTNA105J50
C 322	CCSQCH390J50	C 636		CFTNA105J50
C 323	CCSQCH390J50	C 637		CKSQYB473K16
C 324	CCSQCH390J50	C 638		CKSYB102K50
C 325	CCSQCH330J50	C 639		CKSQYB102K50
C 326	CCSQCH330J50	C 640		CKSQYB102K50
C 327	CCSQCH330J50	C 851		CEAL100M16
C 328	CCSQCH330J50	C 852		CEAL100M16
C 329	CCSCH330J50	C 853		CEAL100M16
C 330	CCSCH330J50	C 854		CEAL100M16
C 331	CCSCH330J50	C 855		CKSQYB472K50
C 332	CCSCH330J50	C 856		CKSQYB472K50
C 337	CCCSL101J50	C 857		CKSQYB472K50
C 338	CCCSL101J50	C 858		CKSQYB472K50
C 339	CCCSL101J50	C 859		CCSQCH470J50
C 340	CCCSL101J50	C 860		CCSQCH470J50
C 341	CCCSL101J50	C 861		CCSQCH470J50
C 342	CCCSL101J50	C 862		CCSQCH470J50
C 343	CCCSL101J50	C 863		CCSQCH470J50
C 344	CCCSL101J50	C 864		CCSQCH470J50
C 345	CFTNA333J50	C 865		CCSQCH470J50
C 346	CFTNA333J50	C 866		CCSQCH470J50
C 347	CFTNA333J50	C 867		CKSQYB103K50
C 348	CFTNA333J50	C 868		CKSQYB103K50
C 349	CKSQYB102K50	C 869		CKSQYB103K50
C 350	CKSQYB102K50	C 870		CKSQYB103K50
C 351	CKSQYB102K50	C 875		CKSQYB471K50
C 352	CKSQYB102K50	C 876		CKSQYB471K50
C 602	CFTNA105J50	C 877		CKSQYB471K50
C 603	CFTNA103J50	C 878		CKSQYB471K50
C 604	470μF/16V	C 881		CCSSL101J50
C 605	CEAS470M16	C 882		CCSSL101J50
C 606	CEAS220M50	C 883		CCSSL101J50
		C 884		CCSSL101J50
		C 901	220μF/10V	CCH1036

GM-X424/X1R/UC, GM-X424/X1R/ES, GM-X424/X1R/EW and GM-X324/X1R/UC are constructed the same except for the following:

● Amp Unit

Symbol and Description	Part No.			
	GM-X424/X1R/UC	GM-X424/X1R/ES	GM-X424/X1R/EW	GM-X324/X1R/UC
S601 Switch	Not used	HSH-156	HSH-156	Not used
V153 Volume 50kΩ(C)	CCS1242	CCS1242	CCS1242	Not used
R179, 180	Not used	Not used	Not used	RD1/10S223J
R641	Not used	RD1/4PU105J	RD1/4PU105J	Not used

6. ADJUSTMENT

There is no information to be shown in this chapter.

7. GENERAL INFORMATION

7.1 DISASSEMBLY

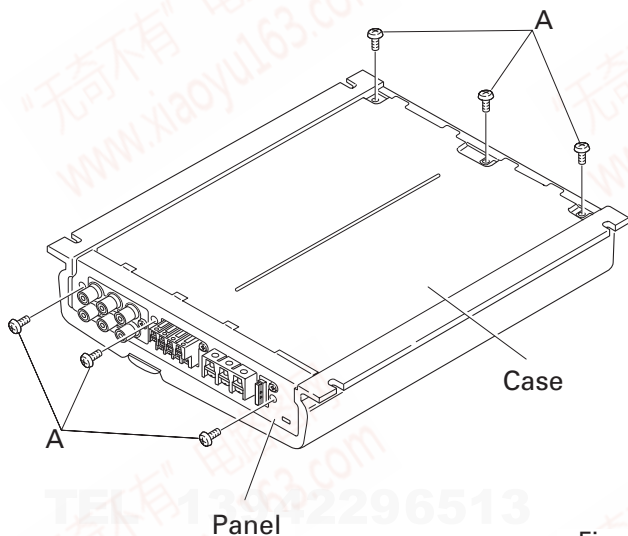


Fig. 6

● Removing the Case and Panel

1. Remove six screws A, and then remove case.
2. Remove panel.

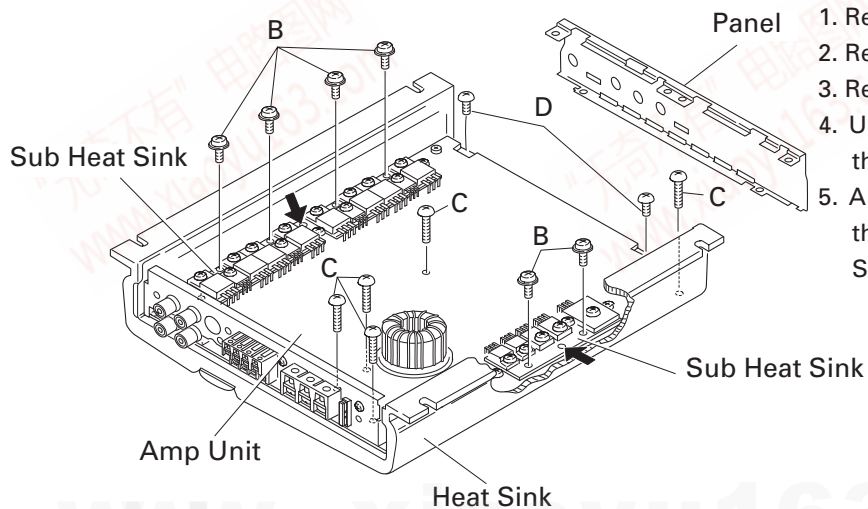


Fig. 7

● Removing the Amp Unit

Some silicone glue has been applied between the Heat Sink and the Sub Heat Sink. therefore, to remove the Amp Unit from the Heat Sink.

1. Remove two screws D.
2. Remove Panel.
3. Remove six screws B and five screws C.
4. Use 2 pcs. of screw B and insert them into the two holes marked with an arrow.
5. Alternately tighten them little by little until the Sub Heat Sink separates from the Heat Sink.

8. OPERATIONS AND SPECIFICATIONS

● SETTING THE UNIT

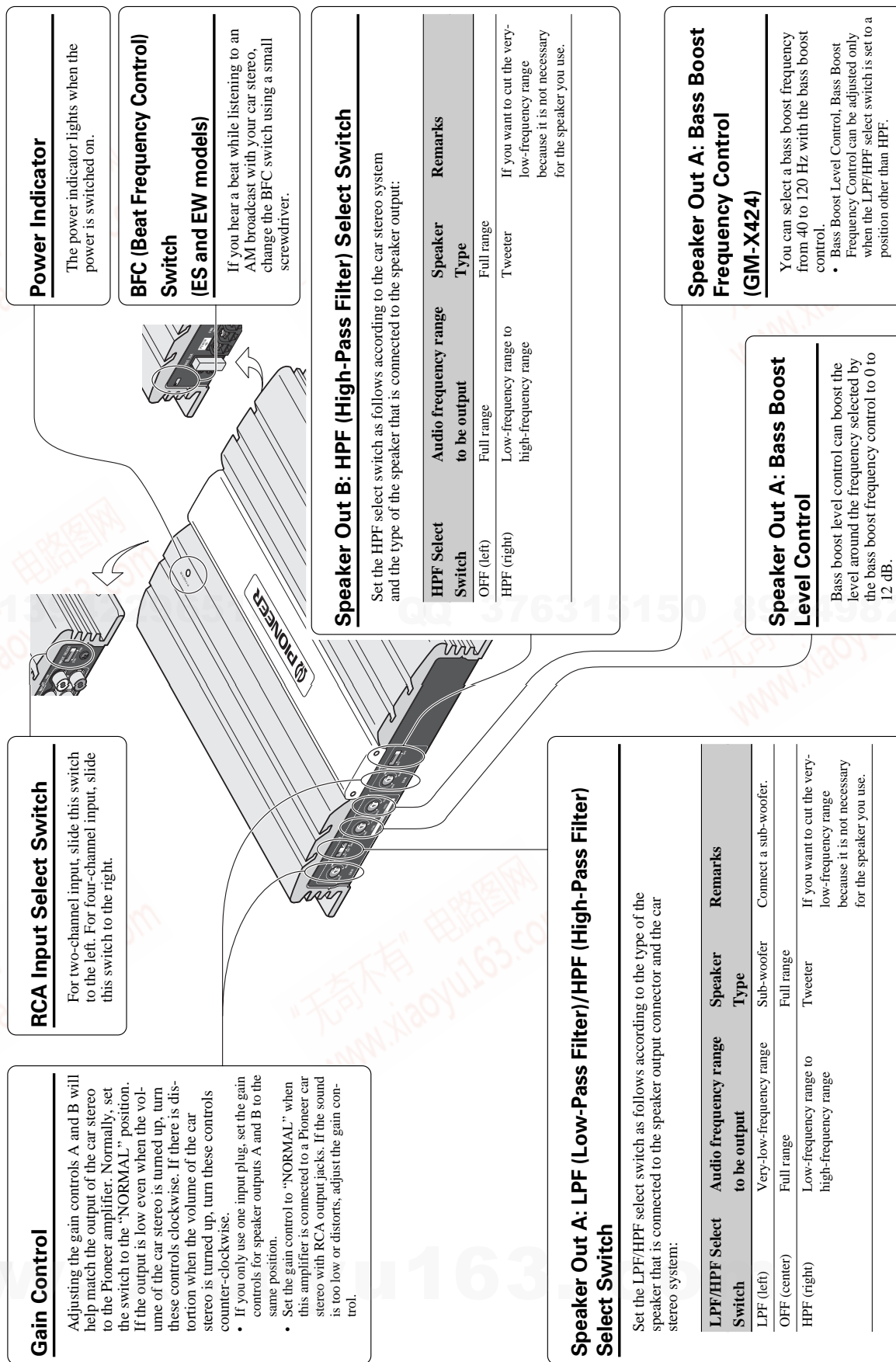


Fig. 8

GM-X424, GM-X324

● CONNECTION DIAGRAM

(1) GM-X424/X1R/UC

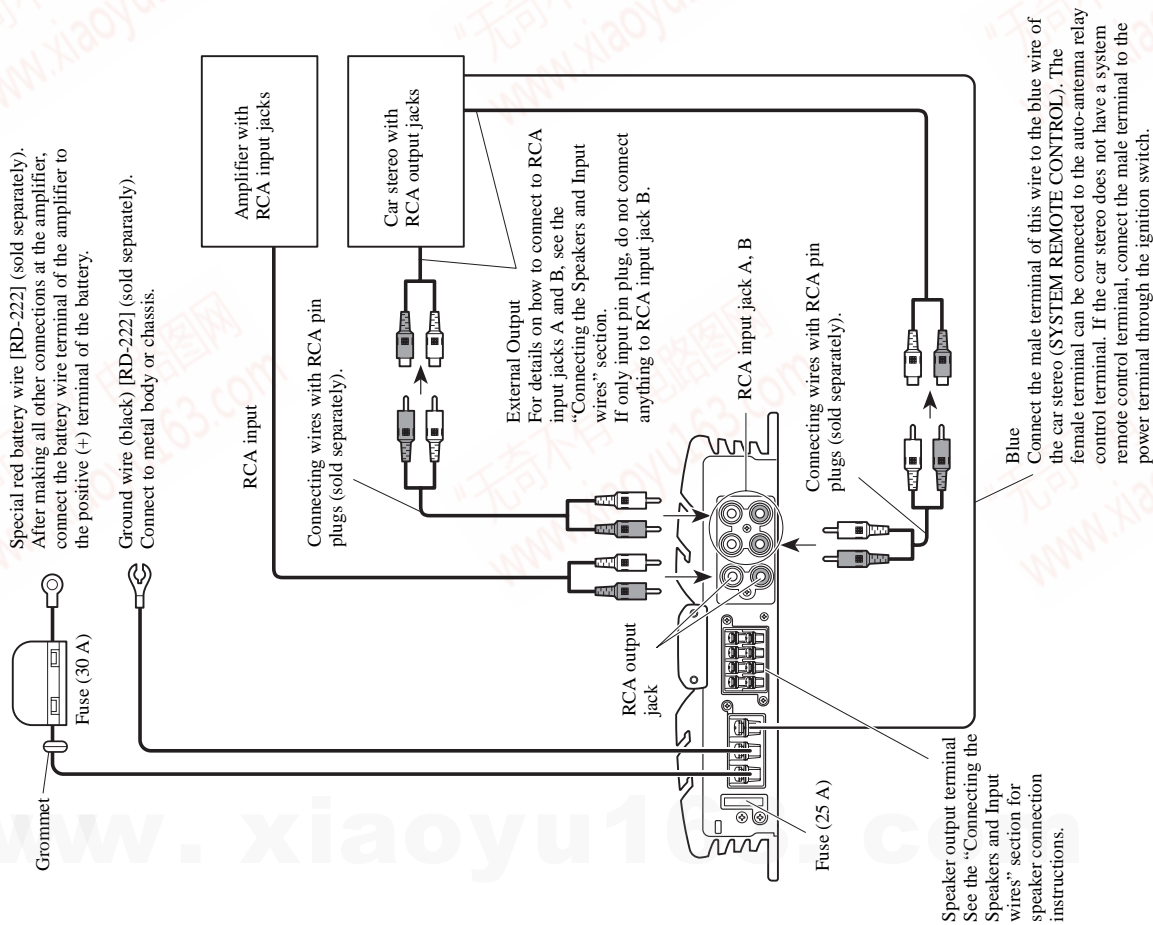


Fig. 9

(2) GM-X424/X1R/ES, GM-X424/X1R/EW

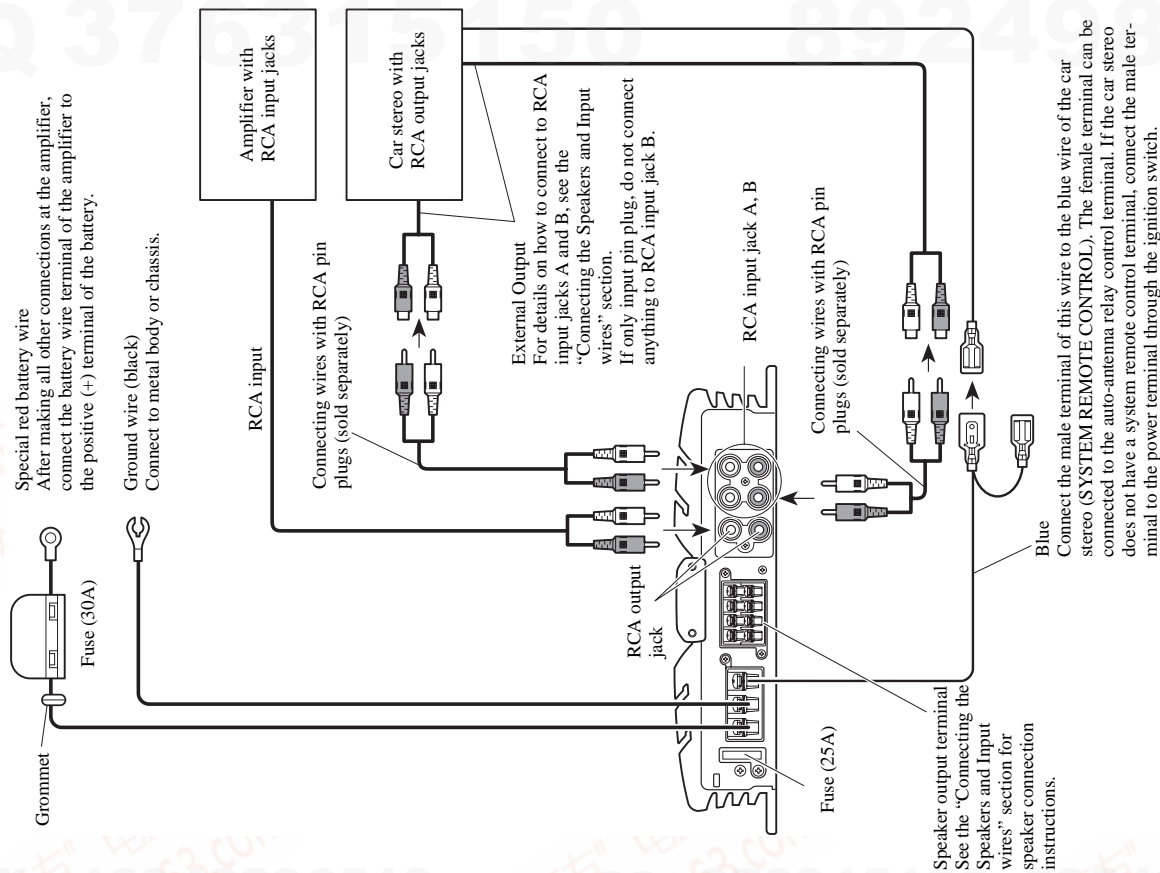


Fig. 10

CONNECTING THE POWER TERMINAL

(3) GM-X324/X1R/UC

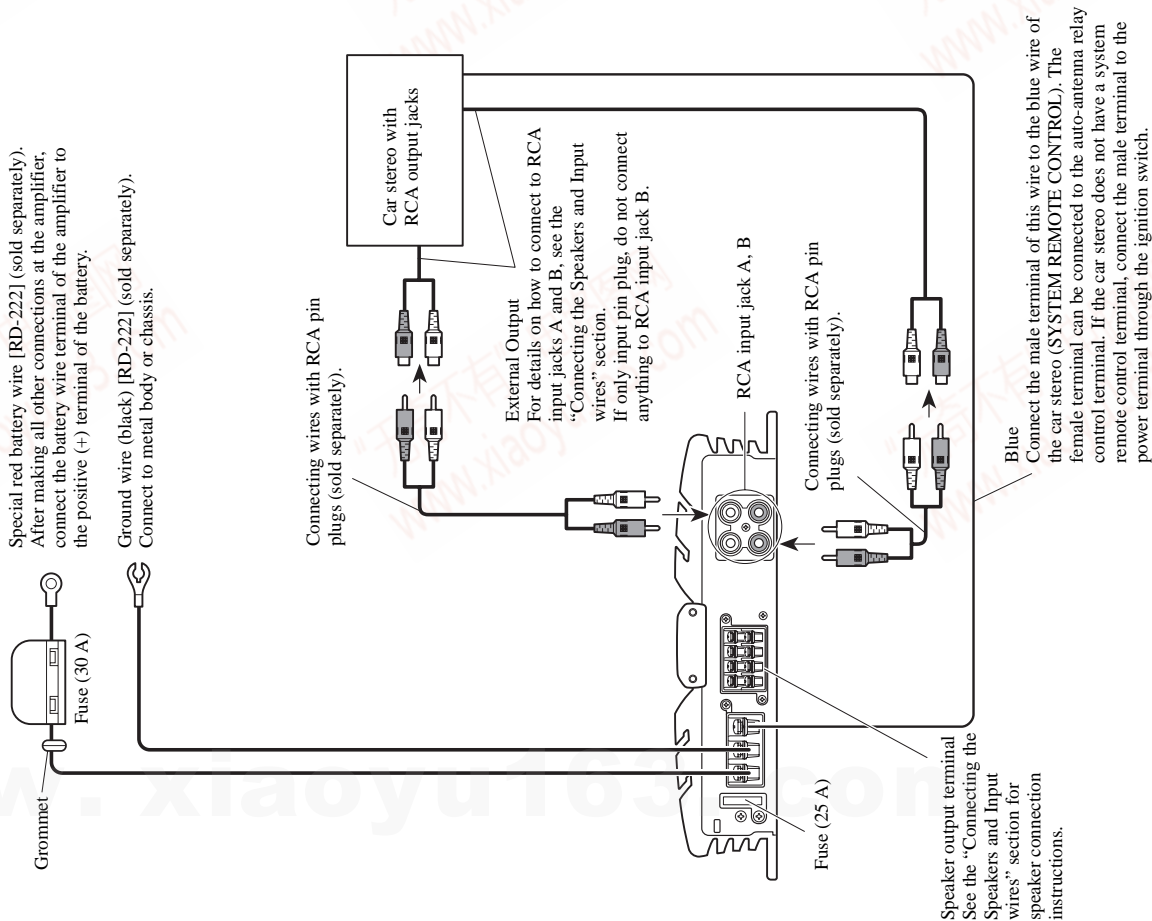


Fig. 11

CONNECTING THE SPEAKER TERMINALS

- Expose the end of the speaker wires by about 10 mm and twist it using nippers or a cutter.

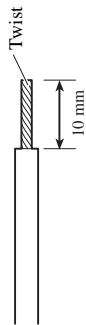


Fig. 14

- Attach lugs to speaker wire ends.

- Use pliers, etc., to crimp lugs to wires.

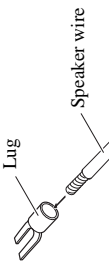


Fig. 15

- Connect the speaker wires to the speaker output terminals.

- Fix the speaker wires securely with the terminal screws.

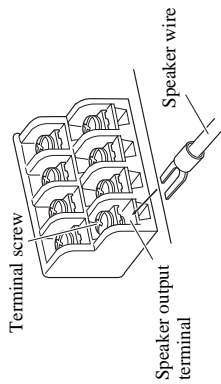


Fig. 16

- Be sure to use the special red battery wire supplied with the amplifier and connect directly to the battery. Use the supplied black ground wire and connect to the vehicle body.

- Pass the battery wire from the engine compartment to the interior of the vehicle.

- After making all other connections to the amplifier, connect the battery wire terminal of the amplifier to the positive (+) terminal of the battery.

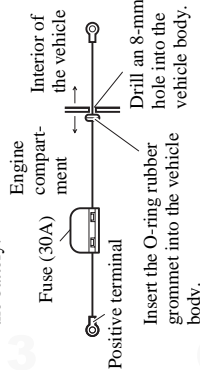


Fig. 12

- Connect the wires to the terminal.

- Fix the wires securely with the terminal screws.

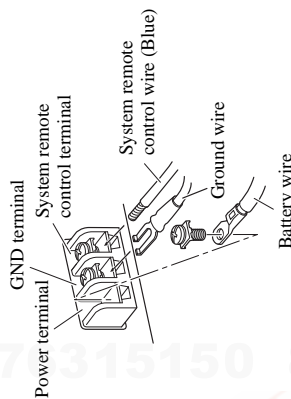
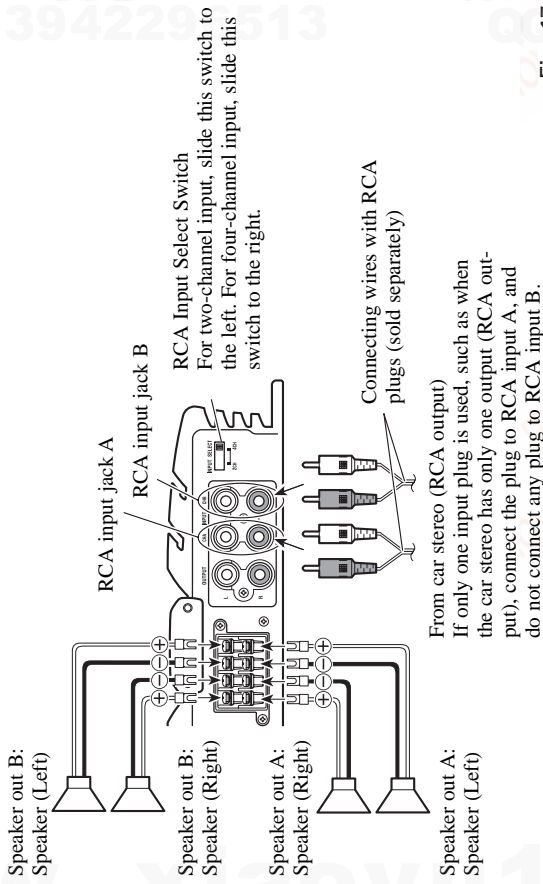


Fig. 13

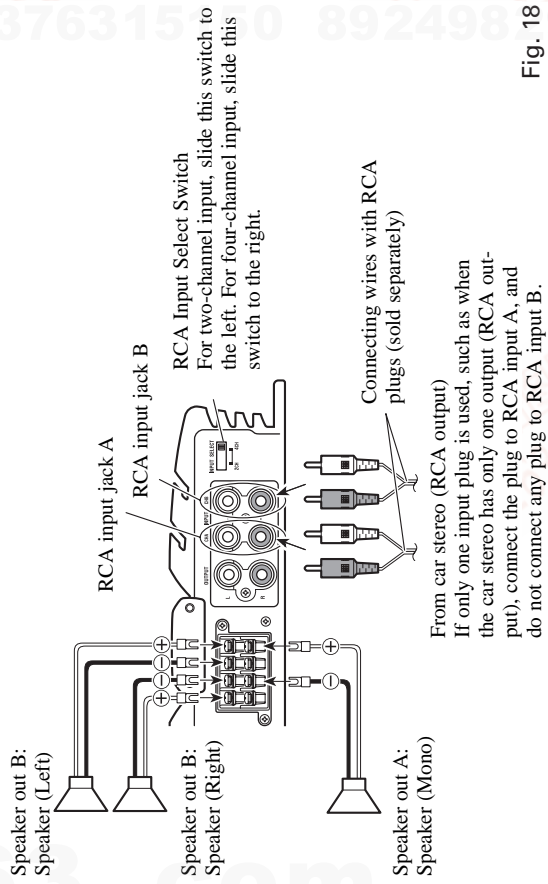
CONNECTING THE SPEAKERS AND INPUT WIRES

The speaker output mode can be four-channel, three-channel (stereo + mono) or two-channel (stereo, mono). Connect the speakers according to figures on the following pages.

Four-channel mode



Three-channel mode



Two-channel mode (stereo)

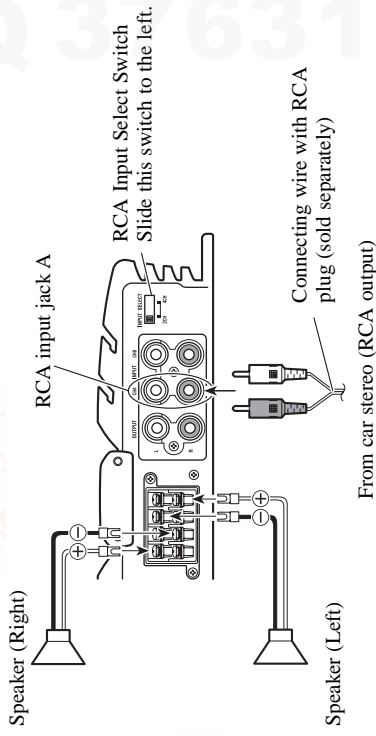


Fig. 19

Two-channel mode (mono)

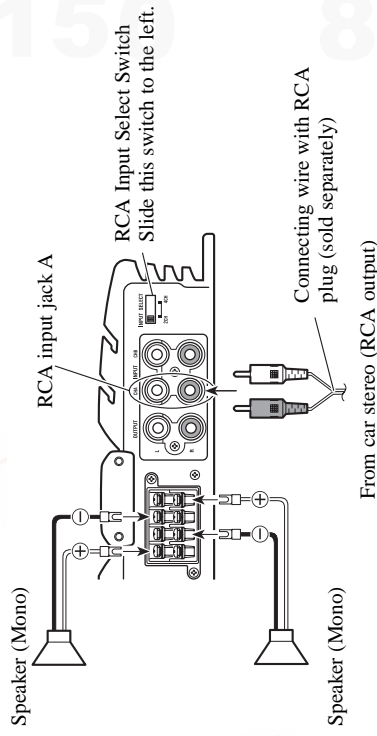


Fig. 20

Fig. 17

Fig. 18

QQ 376315150

892498299

● SPECIFICATIONS

Power source	14.4 V DC (10.8 — 15.1 V allowable)
Grounding system	Negative type
Current consumption	18 A (at continuous power, 4 Ω)
Average current drawn*	5.5 A (4 Ω for four channels) 10 A (4 Ω for two channels)
Fuse	25 A
Dimensions	216 (W) × 52 (H) × 270 (D) mm [8-1/2 (W) × 2-1/8 (H) × 10-5/8 (D) in.]
Weight	3.2 kg (7.1 lbs.) (Leads for wiring not included)
Maximum power output	60 W × 4 / 140 W × 2 (EIAJ)
Continuous power output (UC and ES models)	30 W × 4 (at 14.4V, 4 Ω, 20 — 20,000 Hz, 0.08% THD) 70 W × 2 (at 14.4V, 4 Ω, 20 — 20,000 Hz, 0.8% THD) 35 W × 4 (at 14.4V, 2 Ω, 20 — 20,000 Hz, 0.8% THD) 40 W × 4 / 90 W × 2 (DIN45324, +B=14.4 V)
Continuous power output (EW model)	
Load impedance	4 Ω (2 — 8 Ω allowable) (Bridge connection: 4 — 8 Ω allowable)
Frequency response	10 — 50,000 Hz (+0 dB, -1 dB)
Signal-to-noise ratio (UC and ES models)	108 dB (IHF-A network)
Signal-to-noise ratio (EW model)	108 dB (IEC-A network)
Distortion	0.008% (1 W, 1 kHz)
Separation	65 dB (1 kHz)
Low pass filter	Cut off frequency: 80 Hz Cut off slope: -18 dB/oct
High pass filter	Cut off frequency: 80 Hz Cut off slope: -12 dB/oct
Bass boost	Frequency: 40 — 120 Hz Gain: 0 — 12 dB
Input level / impedance	0.4 — 4 V/22 kΩ

Note:

- Specifications and the design are subject to possible modification without notice due to improvements.

*Average current drawn

- The average current drawn is nearly the maximum current drawn by this unit when an audio signal is input. Use this value when working out total current drawn by multiple power amplifiers.